



## MOUNTING INSTRUCTIONS FOR PART 15993-199A GL1500 SADDLEBAG LID TRIM

Note: Read instructions thoroughly before installing.

| Qty | Description                                |
|-----|--|
| 12  | #10 Rubber Washers                         |
| 6   | #10 Flat Washer – Plated                   |
| 6   | 10 24 Slotted Pan Head Screw, Plated       |
| 1   | Left Side Saddlebag Trim Weldment, Chrome  |
| 1   | Right Side Saddlebag Trim Weldment, Chrome |

1. Place bike on center stand. Place a stripe of masking tape on the top of each saddlebag lid as shown in **Figure 1**. This will help you to protect the lids' finish during the installation process.

2. Using a pencil, draw a line on the masking tape, 2 1/2" from the edge of the saddlebag lid and parallel with the lid's edge. This line will be the center line for the rearmost mount foot on each side.

3. Position the left hand trim carefully on the left hand saddlebag lid as show in **Figure 2**, with the rear mount foot centered on the pencil line. When properly located, the smaller (3/8") trim tube should be directly over the crack between lid and bag. Place masking tape under the other two mount feet and then carefully draw around each foot onto the tape. Remove the lid trim from the bag.

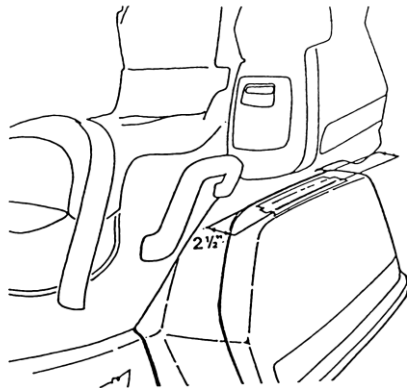


Figure 1

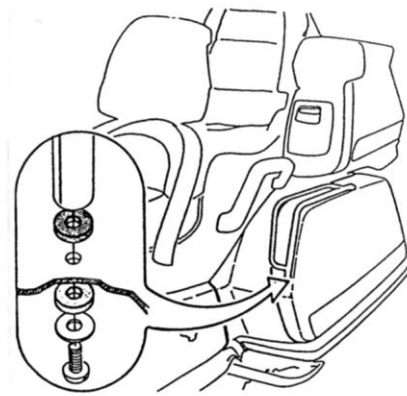


Figure 2

**CAUTION:** Take your time during this step and make sure the trim is located just where you want it. Once you have drilled holes, you cannot relocate them.

4. Carefully drill a 7/32" hole in the center of each pencil-drawn circle, remove the masking tape and then lightly deburr each of the three holes, inside and out. Repeat steps three and four on the right hand saddlebag lid.

5. To prevent any water leakage, dab a little silicone sealer into each drilled hole. Fasten the trim to the lids as shown using the provided screws and washers (the 7.8" screws are used in the forward most mount on each side.) **NOTE:** The small rubber washers fit under the 3/8" tube. The larger washers fit under the 1/2" tube's mount feet.

Tighten each screw just till the rubber washer begin to compress.

**CAUTION:** Under no circumstances should the saddlebag lid trim be used for hand holds or bungee hooks. Neither the lid trim nor the saddlebag lids have been designed for this use.