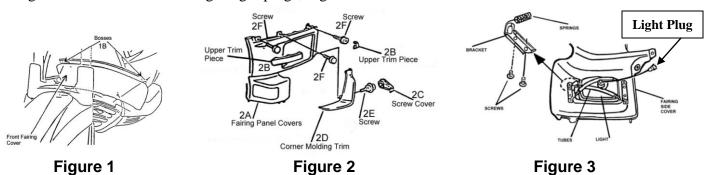


MOUNTING INSTRUCTIONS FOR Part 45-8144 GL1500 Corner Light Grills

Note: Read instructions thoroughly before installing, drilling required. For SE or other models which already has a chrome trim on the light, this will have to be removed in order for this light grill to fit properly.

- 1. Place bike on center stand.
- **2.** Remove the Fairing Front Cover.
- a. Disengage the bosses from the fairing panel covers, Fig 2A, and pull outward on the fairing front cover Figure 1A.
- b. Using a flat blade screw driver, pry off the left/right plastic upper side trim pieces, Fig 2B. Each side has one large and one small trim piece to be removed.
- c. Using the a flat blade screw driver, pry off the screw cover, Fig 2C from the left/right lower fairing corner molding trim, Fig 2D.
- d. Using a #2 Phillips screw driver, remove the screw, Fig 2E, from the left/right fairing corner molding trim pieces, Fig 2D.
- e. Using a #2 Phillips screw driver, remove the 3 crews, Fig 2F from the left/right fairing panel covers, Fig 2A.
 - f. Remove the left and right panel covers, Fig 2A.
 - g. Disconnect the left and right light plugs, Fig 3.



- 3. Place grill on bike and check placement and fitment.
- **4.** With hole markers provided, press each one over the screw hole working one side at a time. Peel backing off each marker. Fig 4.
- **5.** Carefully position grill over the corner light and press on firmly. Then gently remove and make sure the hole markers remain on the fairing.
- **6.** Use a center punch and hammer, mark the hole centers with the hole markers.
- **7.** Carefully unhook the 2 springs from the fairing bracket and remove the light. (SE models have screws and not springs.)
- **8.** Carefully drill 3/16" holes in the side covers. Test fitment after each hole is drilled.
- **9.** Remove the hole markers and attach the grills using the screws provided from inside the fairing. Do not over tighten and poke through the grill.
- **10.** Reinstall the light reversing steps in item 2.



