

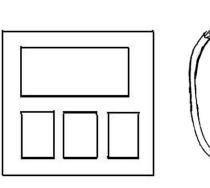
INSTRUCTIONS FOR PART 18186 and 18191 GL1800 ECONO ACCESSORY LIGHTED SWITCH KIT

With Thermometer and Thermometer

Note: Read instructions thoroughly before installing. Drilling required.

- 1. Place bike on center stand.
- 2. Remove right hand fairing molding.
- 3. Remove the bolt holding the right hand control panel.
- 4. Swing panel out and unsnap the locking cable.
- 5. Lay out panel and mark with three $\frac{1}{2}$ x $\frac{3}{4}$ inch rectangles and one hole 1 $\frac{1}{4}$ x $\frac{3}{4}$ inch. You can select you own figuration. Figure 1.
- 6. Drill a ½ inch hole in the center of each rectangle.
- 7. Using a small saw, finish cutting out rectangles.
- 8. Snap in each lighted switches with the two spades on top and install meter with clip.
- 9. Wire switches per diagram. Figure 2
 - a. Connect Green ground wire to a top left spade and wire to bike or battery.
- b. Wire each corresponding color coded wire to accessory hot wire that is to be activated. Note which color coded wire goes to each position.
 - c. Connect each accessories wire to the three switches.
- d. After connecting 3 switches, there will be 2 spades left (red and green). Cut off spades and crimp on a #10 eye on to each wire. Wire positive and ground to thermometer.
- e. Connect Red wire to bottom spade and route wire to battery with fused terminal. Make sure none of the switch terminals are contacting adjacent switches.
- f. Connect Red (positive) wire to battery and test switches. Each accessory should activate with corresponding switch when depressed.
- 10. Disconnect Red (positive) from the battery.
- 11. Re-install control panel in reverse order (steps 4 to 2)
- 12. Connect Red (positive) wire to battery.
- 13. Place temperature sensor in a place away from moving parts.
- 14. For Part 18191 application, add chrome plate.







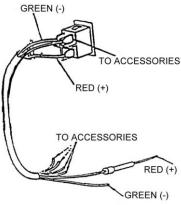


Figure 2

