

Installation Instructions GL1800 BACKREST (INSERT) 18673-816K

NOTE: Read instruction thoroughly before installing backrest.

- 1. Place motorcycle on center stand.
- 2. Remove the two passenger handles and seat.
- 3. Install the base mount between the seat mounts (picture 1) and mark the two holes on seat base.
- 4. Drill two 9/32" holes in the seat base.
- 5. In the middle of the two seams and in the center of the seat, install the boot (picture 2).
- 6. With a long serrated knife cut a hole in the seat inside the boot opening. You must clear a path in the foam from the cut to the two 9/32" holes.
- 7. Insert the long bar through the hole into the seat from the outside with the hole tube facing forward (picture 3).
- 8. Bolt the base mount to the long bar using bolts and lock washers.
- 9. Attach the chrome pad mount to the long bar protruding through seat (picture 4).
- 10. Attach the pad to the pad mount with the mounting bracket (picture 5).
- 11. Reinstall the seat and adjust the pad angle (picture 6). Reattach passenger handles.



Picture 4

Picture 5

Picture 6



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