



INSTALLATION INSTRUCTIONS FOR 415K HORN KIT

COMPRESSOR INSTALLATION

1. Locate an area in the engine compartment that is dry and safe from exhaust manifold heat.
2. Drill a 3/16" hole in the selected location. Use the hex bolt and nut supplied to mount compressor. See Figure 1 (Compressor must be mounted vertically, with air outlet on top).

TRUMPET INSTALLATION

3. Locate a mounting area close to the compressor, so plastic tubing will be as short as possible. Make sure that trumpets are safe from exhaust manifold heat.
4. Trumpets are to be mounted facing downward; this will help prevent water from entering into the horn.
5. Drill a 1/4" hole for each trumpet. Mount trumpets as shown in figure 2 with the hex bolt, plastic spacer and nut supplied.
6. Using plastic tubing in kit, cut to proper length and install with air fitting as shown in figure 3. CAUTION: TUBING MUST BE INSTALLED STRAIGHT; KINKS OR SHARP BENDS WILL STOP HORNS FROM SOUNDING.

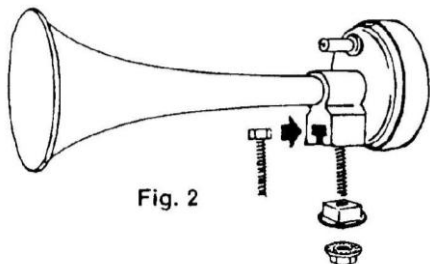


Fig. 2

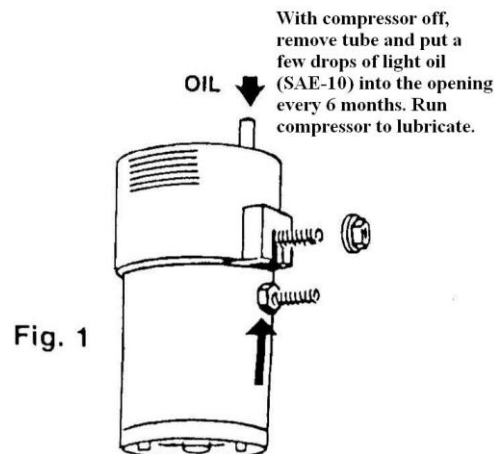


Fig. 1

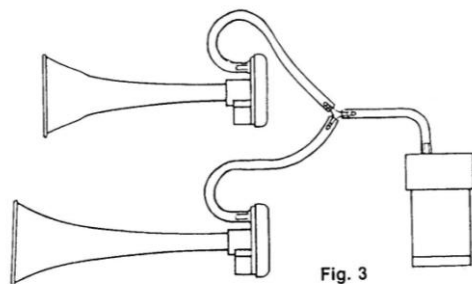


Fig. 3

WIRING

7. Relay that is supplied in kit must be used to power compressor. Find a location near the compressor that is dry. Wiring is shown in figure 4. IMPORTANT: wire used must be 16 gauge or heavier.

FIGURE 4A (+) 12 VOLT HORN SWITCH

Relay Terminal:

#30 is connected to (+)12 volts battery, alt., etc. A 30 amp inline fuse must be used. (Not included in kit)

#85 is connected to your horn switch wire.

#86 is connected to ground. (Place a wire under any metal body bolt that is clean of paint and rust.)

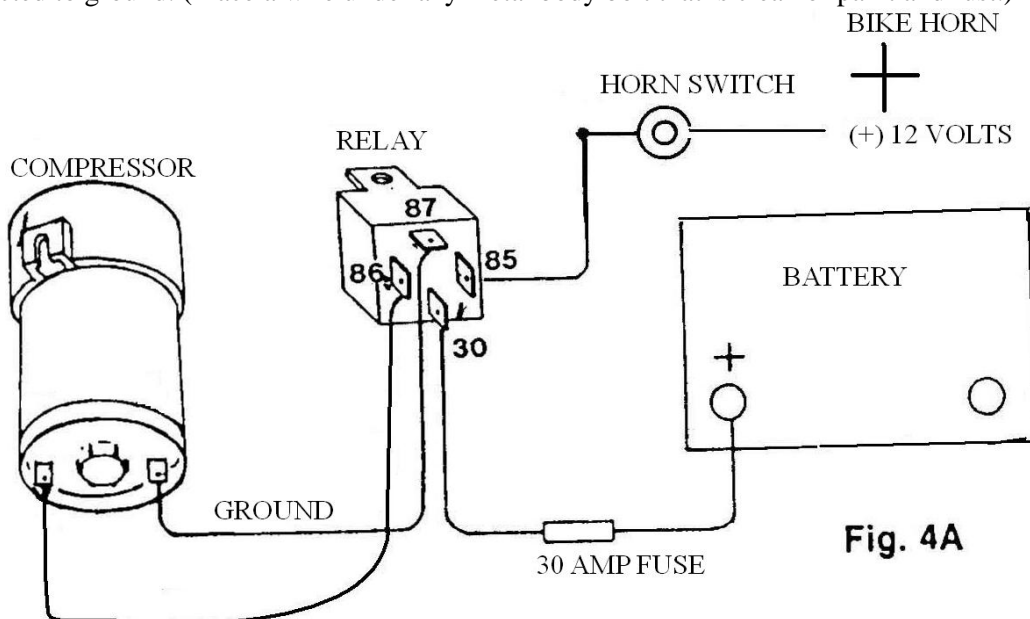


Fig. 4A